INSTYTUT TECHNOLOGII DREWNA

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AB 088



WOOD, WOOD-BASED MATERIALS, PACKAGING, FURNITURE, WOODEN CONSTRUCTIONS AND WORKING MACHINES TESTING LABORATORY

SURFACE TESTING SECTION

Poznań, 2018-03-20

TEST REPORT no. 768/2018/S.H.

Subject of the order

Testing of surface resistance (R4) of metal plate – IKEA Basic White

coated with powder paint from Inver

Order no.

A-768-BBP/2018

Name and address of the client

> SAZ Sp. z o.o. Sp.k. Galicyjska st. 5 32-040 Rzeszotary

Poland

Performance date

March 2018

Operator

First name and surname	Signature		
Tomasz Oleszek	Olesselle		

Authorised representative

Adamorer

INSTYTUT TECHNOLOGII DREWNA LABORATORIUM BADANIA DREWNA MATERIAŁÓW DREWNOPOCHODNYCH OPAKOWAŃ, MEBLI. KONSTRUKCJI I OBRABIAREK 60-654 Poznań, ul. Winiarska 1

Dr Zofia Krzoska-Adamczak

1. IDENTIFICATION (DESCRIPTION) OF THE TEST OBJECT

The tested object was a metal plate coated with powder paint.

Description of the tested object:

- substrate: steel
- type of surface coating: powder coating
- production date: 28.02.2018
- identification code of surface coating: IKEA Basic White EP112654SM.90
- lot no.: 822P011905

Producer of the coating material: Inver

The test samples in amount of 2 pieces of the sizes of $(300 \times 200 \times 3)$ mm were taken by the customer's representatives Mrs. Katarzyna Lisowska and Mr. Michał Zakrzewski at Rzeszotary on 5.03.2018 and sent to the Wood Technology Institute, Poznań, Poland. Before the tests, the test samples were conditioned for 1 day in the atmosphere of (23±2) °C and (50±5) % RH.

In the laboratory, the test samples were marked with register number A-768.

2. DATE OF THE OBJECTS' DELIVERY FOR TESTING

The test samples were delivered on 07.03.2018.

3. METHODS AND SCOPE OF TESTING

Tests were carried out according to the method described in the following IKEA of Sweden document:

- IOS-TM-0002:2014 Surface resistance test methods.
 - Part 1 Determination of surface resistance to scratches metal substrates
 - Part 3 Colour fastness to rubbing test for metal substrates

This document fulfils the IKEA methodical requirements for R4 class of surface resistance described in IOS-MAT-0066-10 2.1.C dated 13.11.2015.

4. LIST OF MEASURMENT AND TEST APPARATUSES, AND MATERIALS

To perform the tests the following apparatus was used:

- apparatus for scratching test with manual linear movement, lab id no. H 12/23,
- device for colour fastness to rubbing test, lab id no. H 19/26
- viewing cabinet with D65 diffused light source, lab id no. H 17/25 Material:
 - grey scale for assessing of staining (acc. to ISO 105-A03),
 - white copy paper as specified in IOS-TM-0002/3.

5. TESTS RESULTS

Tests results are presented in Table 1.

6. STATEMENT

Tests results presented in Table 1 refer only to the examined samples. The test report cannot be copied in parts but only in its entirety.

Order no.: A-768-BBP/2018

Tested material: metal plate coated with IKEA Basic White powder paint

Producer of the coating material: Inver Date of samples delivery: 07.03.2018

Table 1

Surface resistance - class R4

		Assessment of surface		Requirements IOS-MAT-0066-10 13.11.2015
Tested property		first test area	second test area	
		rating scale 5-1		
Surface resistance to scratching 1)	3 N	5	5	≥ 4
Colour fastness to rubbing ²⁾ 20 × 22,5 N	Dry rubbing	5	5	

¹⁾ Rating scale acc. to IOS-TM-0002/1:2014

- 5 Not visible.
- 4 Slightly visible. The scratch is only visible when looking in one angle of observation.
- 3 Visible. The scratch is visible independent of angle.
- 2 Clearly visible. The scratch is clearly visible independent of angle.
- 1 Strongly visible. The scratch is strongly visible independent of angle.

²⁾ Rating acc. to grey scale for assessing staining (EN 20105-A03)

Tomasz Oleszek

Operator

Zofia Krzoska-Adamczak

Checked by

20.03.2018

Date of test termination

The End